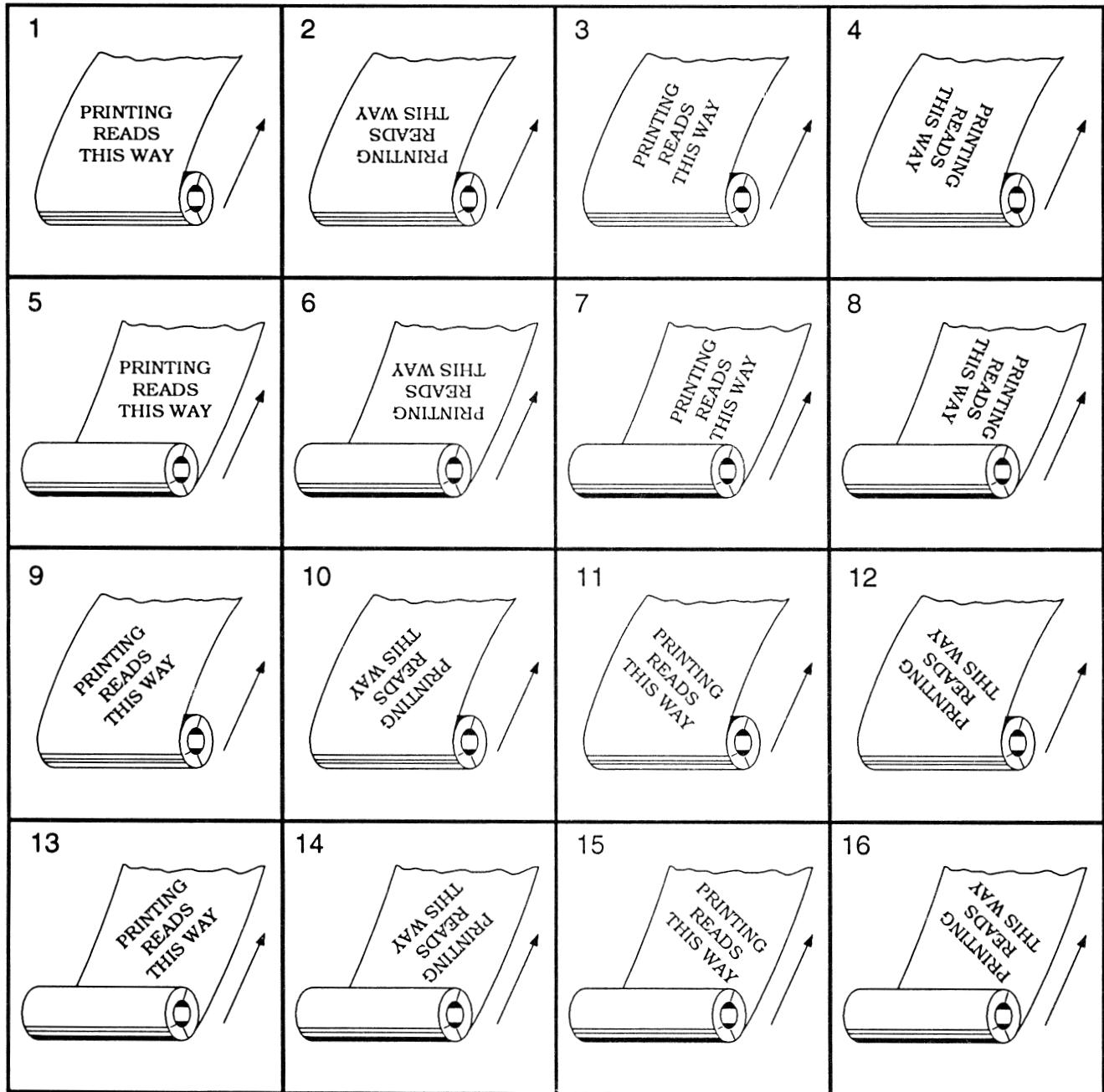


SECTION 11 Unwind roll chart

Indicate unwind direction by number as follows



Extract from TLMI Manual of Recommended Standards (where the chart has 16 positions).